

RECOMMENDED FEATURES OF THE POWER SUPPLY LINE:

Main electric board:

- Minimum required power: 15 kW - 380 V 3 phases + neutral
  - Magnetothermal switch and differential: 25 A
- Line from the main electric board to the control unit board:
- Section of the flexible cable 3 phases + neutral + ground: 5x6 mm<sup>2</sup>
  - To leave minimum 2 mt of cable out of the cables well (A) to connect the equipment.

Line from the control unit board to the motors:

- Section of the flexible cable 3 phases + ground: 4x2.5 mm<sup>2</sup>
- To leave minimum 2 mt of cable out of the cables well (A) to connect the equipment.

The length of the motor connection cables and of the signal cable should not be longer than 10 mt

The control unit board can be placed indifferently on the right or on the left side of the roller bench.

The underlined area is flat and levelled, horizontally variance lower to 0.5 cm, maintain planarity between the two surfaces.

PVC pipe diam.10  
(use steel pipe if placed in vehicles transit area)

Angle bar 5x5x0.4  
By customer's care

Concrete type R'bk 250 with rods

90 min.  
(A) Cables well 20x20

110 min.

280-380

PVC pipes diam.7  
(use steel pipes if placed in vehicles transit area)

Cables well 20x20

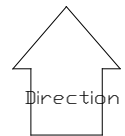
119 +1  
-0

15 10  
3 3

Ø 7

Ø 7

83



Direction

249 +1  
-0

110

29

110

0,00

-28

-28

Water drain according to the present rules

Sez. A-A

Concrete

28 +0,5  
-0


3

18

105

A

Dimensions in cm

	GRUPPO	PIT WORKS	DEGNATO DA:	Santi
	MODELLI	Roller bench PFB0350000+APF1100000 Roller bench PFB0400000+APF1100000 Roller bench PFB0401000+APF1100000	APPROVATO DA:	Geom.Mapelli
	SCALA	1 : 15	DATA	22/02/05
			NOTE	Rev.2.1
DOCUMENTO RISERVATO A TERMINI DI LEGGE		NON APPORTARE MODIFICHE SENZA L'AUTORIZZAZIONE DELL'UFF. TECNICO		

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